**TOUGH GUN I.C.E. INSTALLATION**

**NOTE:** Tregaskiss LSR Unicable not available for TOUGH GUN I.C.E Gun assemblies. Motoman OEM unicables MUST be used for TOUGH GUN I.C.E. installations.

- Pull the red and blue water lines through the Flange-Cable Connector and Cover Mounting Ring as shown.

**INSTALLING NECK / NECK REPLACEMENT**

**IMPORTANT!** Remove consumables (i.e. retaining head, nozzle and contact tip) before installing neck. Failure to do so with result in improper installation.

- Twist the hand nut clockwise to UNLOCK. **IMPORTANT:** To prevent damage to the neck, ensure that the hand nut is always in the UNLOCK position when inserting a neck.
- Insert the neck into the connector housing. **IMPORTANT:** The neck is fully inserted only when the neck bottoms out and the insertion depth guide (INSERT TO HERE) on the neck meets up with the connector housing.
- Release the hand nut allowing it to return to the LOCKED position. **IMPORTANT:** Do not release the hand nut unless the neck has been fully inserted or damage to the neck may result.
TOUGH GUN I.C.E. NECK INSTALLATION

- Remove and install neck (as per instructions above).
- Connect neck male coupler fitting to water line female coupler fitting.

FOR ADDITIONAL TECHNICAL DATA:

For additional Technical Data, including installation, maintenance, neck dimensions, options, accessories and troubleshooting, please visit the Technical Support section of the Tregaskiss website at www.tregaskiss.com.

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