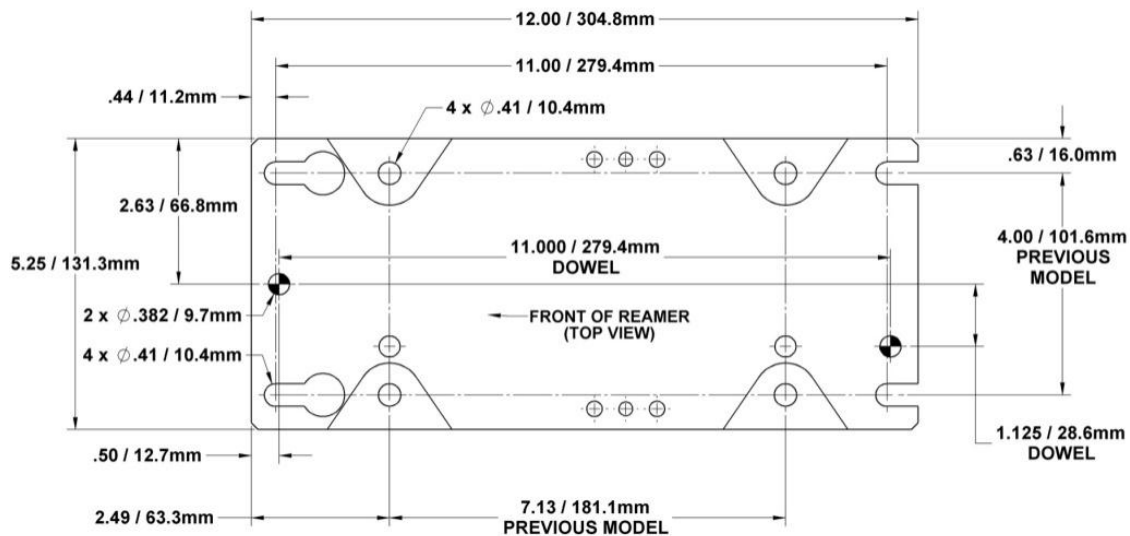




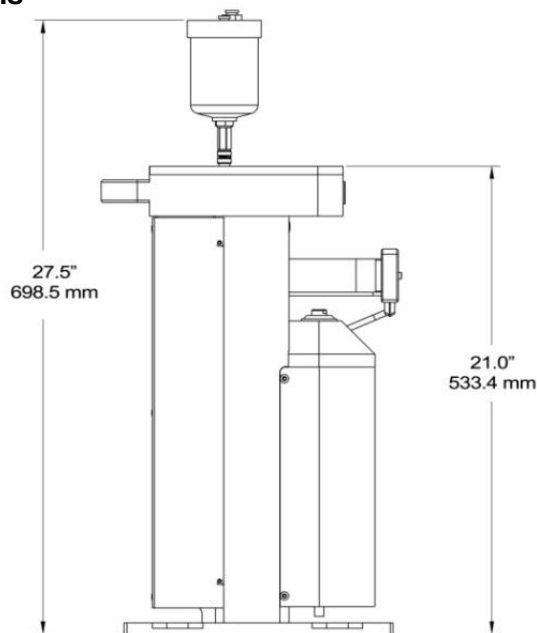
# How to Install the TOUGH GUN™ Reamer

**WARNING:** ENSURE POWER SUPPLY IS OFF AND DISCONNECTED BEFORE PROCEEDING.

## Mounting Hole Locations and Footprint



## Dimensions



### MOUNTING REAMER

- The TOUGH GUN Reamer should be installed within the weld cell at a convenient location. Be sure to consider movable fixtures and the working envelope of the robot.
- Affix Reamer base to sturdy platform using four (4) bolts (provided).

### CONNECTING AIR SUPPLY

**WARNING:** PUSH RESET BUTTON BEFORE CONNECTING AIR LINE.

- Use only filtered, lubricated air.
- REQUIREMENTS - **IMPORTANT:** 80 to 100 psi at 16 CFM (5.0 - 7.0 BAR at 450 LPM) at the Reamer during operation.
- Use an air supply line with an inside diameter of 3/8". Connect to 1/4" female NPT inlet located on the side of the reamer.