

JUMP LINER OPTIONS



HDPE LINER WITH BRASS JUMP LINER

PART #	DESCRIPTION	WIRE SIZE	LENGTH	I.D.
415-25	BRONZE JUMP LINER FOR USE WITH HDPE LINERS FOR ALUMINUM WIRE	.030" - 1/16"	8.0"	.108"
415-25-13	BRONZE JUMP LINER FOR USE WITH HDPE LINERS FOR ALUMINUM WIRE	.030" - 1/16"	13.0"	.080"



JUMP LINER FOR WIRE BRAKE

PART #	DESCRIPTION	WIRE SIZE	LENGTH	I.D.
495-18-25	BRONZE JUMP LINER FOR WIRE BRAKE	.030" - 1/16"	26.0"	.108"
495-18-35	HIGH CARBON STEEL JUMP LINER FOR WIRE BRAKE	.030" - .045"	26.0"	.075"
495-18-116	HIGH CARBON STEEL JUMP LINER FOR WIRE BRAKE	.045" - 1/16"	26.0"	.089"

JUMP LINERS FOR LOW ENERGY (LE) GOOSENECKS

415-27	BRONZE JUMP LINER FOR .045" WIRE FOR LE GOOSENECKS	.045"	6.75"	.0625"
415-28	BRONZE JUMP LINER FOR .035" WIRE FOR LE GOOSENECKS	.035"	6.75"	.0625"

***NOTE: The Low Energy System (LE) is designed for .035" wire (.045" will work, however .035" is optimal). LE is not designed to work outside of these wire diameters.**

When replacing the regular liner (not jump liner) in an LE System, cutting the liner requires the following procedure:

1. Remove gooseneck.
2. Install liner.
3. Cut or mark liner flush with robotic gun body opening.
4. Cut liner one "winding" or approximately 1/8" shorter than the flush measurement.
5. Install gooseneck.



Cut liner 1/8" shorter than flush